ARTICLE

Synthesis of a library of stereo- and regiochemically diverse aminoglycoside derivatives[†]

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A library of forty modified aminoglycosides was prepared in which the configuration and regiochemistry of two or three rings was widely varied. The library was based around three core ring systems: the 2-deoxystreptamine ring system found in the natural products, and both enantiomers of $(1R^*, 2R^*, 4R^*, 5R^*)$ -2,5-diamino-cyclohexane-1,4-diol and $(1R^*, 3R^*, 4R^*, 6R^*)$ -4,6-diaminocyclohexane-1,3-diol. In each case, the core was modified by glycosylation with one or two sugar rings. The absolute configuration of the sugar substituents (D or L), the configuration of the anomeric centres (α or β), and the regiochemical arrangement of the amine(s) were varied.

Introduction

Libraries of stereo-and regioisomeric ligands can probe large areas of conformational space, and can be used to identify unnatural ligands for macromolecular targets.¹ A key milestone in this area has been the synthesis of a 1,300-member library of acylated amino di- and tri-saccharides.² This approach enabled the identification of two compounds that exhibited a higher affinity for a bacterial lectin from *Bauhinia purpurea* than the known natural ligand. Furthermore, modifying the glycosylation patterns of natural products can alter their targeting, biological activity and pharmacology.³ To this end, a chemoenzymatic 'glycorandomisation' strategy has been developed in which the glycosylation patterns of natural products may be varied combinatorially.³

The aminoglycoside antibiotics (such as 1–5) interfere with protein synthesis by interacting with the 16S subunit of the bacterial ribosome, thereby inhibiting translation and causing miscoding.⁴ The structural basis of the recognition of aminoglycosides by the prokaryotic A site has been determined.⁵ In addition, the aminoglycosides are recognised by a range of other RNA sequences: aminoglycosides inhibit the splicing of group I introns,⁶ and can disrupt key protein–RNA recognition events; for example, the formation of the RRE–Rev⁷ and TAR–Tat⁸ complexes required in the life cycle of the HIV virus.

A wide range of modified aminoglycosides, in which substitution⁹ of one or more carbohydrates¹⁰ was varied systematically, have been prepared previously. Furthermore,

† Electronic supplementary information (ESI) available: characterisation data. See http://dx.doi.org/10.1039/b505865a

orthogonally-protected sugar diamino acids have been exploited as building blocks in the synthesis of linear and branched aminoglycoside derivatives.¹¹ In addition, macrocyclic ¹⁵Nlabelled oligoaminodeoxydisaccharides have been prepared to probe RNA binding events.¹² These compounds, which have been derived from or have been inspired by aminoglycoside structure and function, are valuable tools for investigating RNAmediated biological processes.

Here, we describe the synthesis of a library of aminoglycoside derivatives in which the configuration and regiochemistry of two or three rings has been more widely varied. These compounds retain the general structural features which enable the aminoglycosides to recognise specific RNA sequences. However, by exploring regions of conformational space that are not available to the natural products, it was expected that novel ligands for other important RNA sequences might be discovered. Such ligands could be exploited as chemical tools for investigating RNA-mediated biological processes.

The library is based around three core ring systems: the 2deoxystreptamine ring system found in the natural products (see structures 6^+_{\pm} and 9 / 9, § Fig. 1), and two alternative cores (see

[‡] The 2-deoxystreptamine core is prochiral, so its symmetrically substituted derivatives may be designated as **6XY**; the order of the substituents denotes how the enantiotopic 4- and 6-hydoxy groups have been substituted (first letter and second letter respectively). Throughout the paper, the descriptors **X** and **Y** refer to generic glycosyl substituents. § The 4,5- and 5,6-disubstituted derivatives of 2-deoxystreptamine are designated **9XY** and **9'XY** respectively; the second letter denotes the 5-substituent of the core.







Fig. 1 Core ring systems in the aminoglycoside derivatives. Sug_1 and Sug_2 denote the generic substituents: either hydrogen or the sugars A-H/A'-H'.



Fig. 2 Variations in the sugar substituents.



Fig. 3 Examples of possible aminoglycoside derivatives.

structures 7 / 7' and 8 / 8', ¶ Fig. 1). In each case, the core has been further modified by glycosylation with one or two of the substituents A–H/A'–H' (see Fig. 2). The absolute configuration of the sugar substituents (D or L), the configuration of the anomeric centres (α or β), and the regiochemical arrangement of amine(s) have been varied widely.* Examples of possible aminoglycoside derivatives include those shown in Fig. 3.

Synthesis of the cores

The 2-deoxystreptamine core, prepared by degradation of neomycin,¹³ was desymmetrised by enantioselective ester hydrolysis. Using this approach, the *meso*-triacetate **10** was converted into the chiral derivative **11** with >95% ee (Scheme 1).¹⁰⁶



Both enantiomers of the C_2 -symmetrical diols 13 and 15 were prepared by desymmetrisation of the corresponding bisepoxides¹⁴ 12 and 14 by double enantioselective epoxide opening with Me₃SiN₃ (Scheme 2).¹⁵ The enantiomeric diols 13 and 13' were prepared by desymmetrisation of the bisepoxide 12 using 2 mol% of the catalysts (*R*,*R*)- and (*S*,*S*)-16; the products 13 / 13' were shown to have 70% ee by chiral HPLC. The desymmetrisation of the bisepoxide 14 using (*R*,*R*)- and (*S*,*S*)-16



gave the required diols, **15** and **15**', in good yield, together with the centrosymmetric diol **17** (5% yield). The major products **15** and **15**' were shown by chiral HPLC to have >96% ee. The absolute configurations of **13** / **13**' and **15** / **15**' have been assigned by analogy with many previous examples of enantioselective epoxide openings.¹⁵

[¶] The cores of 7 and 8 are C_2 -symmetrical, and two enantiomeric cores are possible in each case (7 / 7' and 8 / 8'). Here, the order of the substituents is irrelevant (7'AB and 7'BA would be the same compound); however, by convention, we have listed the substituents in alphabetical order.

^{*} All D sugars are designated A–H and L sugars A'-H'; the substituents A, C, E and G are α -configured and B, D, F and H are β -configured.



Desymmetrisation of a centrosymmetric diacetate

The centrosymmetric diol **17** was converted into the corresponding diacetate **18**, and desymmetrised¹⁶ by enantioselective ester hydrolysis using pig liver esterase (Scheme 3). The corresponding hydroxy acetate **19** was obtained in 45% yield, and was shown to have >90% ee by conversion into the diastereomeric esters **20a** and **20b** derived from (+)- and (-)-camphanic acid. The absolute configuration of **17** has been assigned by analogy with the desymmetrisation of a similar centrosymmetric diacetate using the same enzyme.¹⁶/ The hydroxy acetate **19** is a protected version of a diastereoisomer of **13**, and could be used as an additional core for the synthesis of aminoglycoside derivatives.



BnQ N_3 ۹Ph SPh BnO OBn BzC ΌΒz OBn BnC ÖBn ÖВz N_3 21A 21B 21C N₃ Ng SPh SPh BnO OBn 'OBz B_Z(ŌBn ΘBz 21A' 21B' AcC BnC BnO SPh SPh OAc BnC AcO BnO NPhth Na ÔBn N₂ ŌBn 21D 21E 21F Na AcO SPh BnO N₂ AcC OAc OBn ÔAc 21G 21H NH AcO CCI AcC OAc ŌAc 21H' HO ОH нс ŌН

Preparation of the glycosyl donors

The glycosyl donors **21** were prepared using literature procedures,^{10b,17} or using the synthetic approaches described in Scheme 4. The donor **21B** was prepared by benzoylation of **23**. Global deacetylation of **24**, diazo transfer¹⁷ and then *p*-tosylation gave the *p*-tosylate **25**; displacement using sodium azide (\rightarrow **26**) and benzylation gave the donor **21G**. The donors **21A'**, **21B'** and **21H'** were prepared from L-glucose pentaacetate using methods which were analogous to those used to prepare the enantiomeric donors.^{10b,16,18}

Glycosylation of the cores

22A'

The cores **11**, **13**, **13'**, **15** and **15'** were exploited in the preparation of the monoglycosylated aminoglycoside derivatives **27X–29X** (see Scheme 5 and Table 1). In order to minimise the number of individual intermediates to be prepared, it was decided to introduce greater structural diversity in the second glycosylation step (see below). Accordingly, the cores were glycosylated with around three of the appropriate donors **21X** under the reaction





Table 1	Synthesis of	the protected	aminoglycc	sides 27,	28 and 29
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Entry	Starting material	Donor	Conditions ^a	Product	Yield ^b (%)
la	11	21A	А	27A	65
1b	11	21A'	А	27A'	55
1c	11	21B	А	27B	75
2	13 ^c	21A	В	$28A^d$	13
				$\mathbf{28'A^d}$	3
				$\mathbf{28b}^d$	4
				28AA ^e	15
				28' AAe	2
				28'Ab ^e	5
3a	15	21A	А	29A	29
3b	15′	21A	В	29'A	15
				29'AA	2
				29'Ab	1
3c	15′	21B	А	29′B	8
3d	15′	21F	А	29′F	45
3e	15′	$21F^{f}$	А	29′FF	33
3f	15	21G	В	29G	14
3g	15′	21G	В	29′G	26

^{*a*} A: NIS, 10 mol% AgOTf, 4 Å molecular sieves, CH₂Cl₂, 0 °C; B: NIS, 10 mol% AgOTf, 4 Å molecular sieves, Et₂O-CH₂Cl₂, 0 °C. ^{*b*} Yield of purified product. ^{*c*} The starting material had 70% ee. ^{*d*} 32% of a diastereomeric mixture of **28A**, **28** A and **28b** was obtained; an aliquot of the product was purified by preparative HPLC to give the yields of purified products shown. ^{*e*} 32% of a diastereomeric mixture of **28AA**, **28** AA and **28Ab** was obtained; an aliquot of the product was purified by preparative HPLC to give the yields of purified products shown. ^{*f*} 2.0 equivalents of the donor was used. conditions which are summarized in Table 1; the products were purified, using preparative HPLC where necessary.

Under our preferred reaction conditions (NIS, 10 mol%, AgOTf, 4 Å molecular sieves, CH₂Cl₂, 0 °C), the stereoselectivity of the glycosylations with **21A** / **21A**' and **21B** were complementary and highly stereoselective (entries 1a–c, Table 1): glycosylation of the core **11** with **21A** / **21A**' and **21B** gave the required products **27A** / **27A**' and **27B** as the only detectable diastereoisomers (α and β , respectively). The protected aminoglycoside derivatives **27A** and **27A**' were deacetylated under standard conditions to give **31A** and **31A**' (Scheme 6).



The C_2 symmetry of 13 / 13' and 15 / 15', and the hence homotopicity of their hydroxyl groups, led us to glycosylate these cores without first protecting one of the alcohol groups. However, the functionalisations of 15 / 15' were still complicated by the possibility of a second glycosylation and by their insolubility in dichloromethane (entries 3a–g, Table 1). With these cores, the glycosylation reactions were performed using a mixed solvent system, ether-CH₂Cl₂. Under these conditions, glycosylation was less stereoselective.¹⁹ For example, 15' was glycosylated with 21A to give the expected products 29'A and 29'AA, as well as the side product†† 29'Ab in which one of the sugar substituents is β -linked (compare entries 1a–b with entry 3b).

The ratio of mono-and di-glycosylated products could be varied by changing the equivalents of donor used. For example, with 1.2 equivalents of **21F** relative to the acceptor **15**′, the monoglycosylated product, **29′F**, was obtained in 45% yield. However, with 2.0 equivalents of the donor, an optimized 33% yield of the diglycosylated product, **29′FF**, was obtained.

The reactions of the cores 13 and 13' were further complicated by the poor enantiomeric excesses (70% ee) of these compounds. Glycosylation of the acceptor 13 with the donor 21A (entry 2, Table 1) gave mixtures of mono-glycosylated products (32%) and di-glycosylated products (32%) (which were then separated by preparative HPLC for characterisation). A summary of the purified products of the reaction is provided in Scheme 7. Not only was the reaction poorly diastereoselective, leading to 28b and 28Ab, but significant yields of the products 28'A and 28'AA, stemming from the minor enantiomer of the acceptor, were also obtained.

The monoglycosylated products, **28X**, **29X** and **31X**, together with **30G**, prepared by the controlled degradation of a derivative of neomycin,²⁰ were further modified by glycosylation (see Scheme 8 and Table 2). The glycosylations of **31A** and **31A'** were, on the whole, rather straightforward (entries 1–16). Some

^{††} Lower case letters are used to describe the side-products of unselective glycosylation reactions. Here, in **29**′**Ab**, the second sugar ring is β-linked. The use of the lower case descriptor signifies that the protecting group pattern is not the same as that found in the donor **21B**. Hence, **29**′**AB** and **29**′**Ab** bear different protecting groups, but deprotection would give the same product, **8**′**AB**.



Scheme 7



of t	he re	eactio	ns wer	e comp	licated	by poor	stereose	lectivity	: in
part	icul	ar, gly	cosyla	tions inv	volving	the donc	ors 21C ar	nd 21E g	gave
ca. 3	3:1r	nixtu	res of α	and βa	nomers	(see entr	ies 9–10 a	and 13–	14).
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For the second glycosylation reaction, of the core 28, we found it easiest to use directly the ca. 70 : 15 : 15 diastereomeric mixture of 28A, 28'A and 28b which had been prepared by glycosylation of acceptor 13 (see Scheme 7). Accordingly, the mixture of acceptors was glycosylated with four different donors, and the products were purified by preparative HPLC (entries 17 and 21). Here, the glycosylations were performed in neat dichloromethane; under these conditions,19 high levels of diastereoselectivity were observed with donor 21A', and the corresponding a-linked products 28AA', 28'AA' and 28A'b were obtained (compare entry 17, Table 2 with entry 2, Table 1). With donor **21C**, a lower level of diastereoselectivity was observed, resulting in a significant (11%) yield of the β -linked product **28Ad** (entry 20, Table 2). The glycosylations of the acceptors 29X were straightforward, and the corresponding diglycosylated products were easily obtained in each case (see entries 22-28, Table 2).

The acceptor **30G**, prepared by controlled degradation of a neomycin derivative,²⁰ was rather more hindered than those previously used. A reasonable (25%) yield of **30GF** was obtained with donor **21F** under our standard glycosylation conditions. In order the install the H and H' rings, however, it proved necessary

Table 2Synthesis of the protected aminoglycosides 27, 28, 29 and 30

Entry	Starting material	Donor	Conditions ^a	Product	Yield ^b (%)
1	31A	21A	А	27AA	62
2	31A	21A'	А	27AA'	50
3	31A′	21A	А	27A'A	21
4	31A′	21A'	А	27A'A'	26
5	31A	21B	А	27AB	51
6	31A	21B′	А	27AB'	28
7	31A′	21B	А	27A'B	32
8	31A′	21B′	А	27A'B'	26
9	31A	21C	А	27AC	30
				27Ad	11
10	31A′	21C	А	27A'C	40
				27A'd	12
11	31A	21D	А	27AD	54
12	31A′	21D	А	27A'D	37
13	31A	21E	А	27AE	24
				27Af	24
14	31A′	21E	А	27A'E	19
				27A'f	26
15	31A	21F	А	27AF	51
16	31A′	21F	А	27A'F	42
17	28A ^c	21A'	А	28AA'	21
				28' AA'	5
				28A'b	10
18	28A ^c	21B	А	28AB	45
				28' AB	3
				28Bb	5
19	28A ^c	21B′	А	28AB'	42
				28' AB'	3
				28bB′	9
20	28A ^c	21C	А	28AC	30
				28'AC	4
				28Ad	11
				28bC	8
21	28A ^c	21D	А	28AD	8
22	29A	21A	В	29AA	18
23	29'A	21A'	В	29' AA'	28
24	29'A	21B	А	29'AB	37
25	29'A	21B′	А	29' AB'	34
26	29'A	21C	В	29'AC	48
27	29'F	21B	А	29'BF	11
28	29'F	21F	А	29'FF	33
29	30G	21F	А	30GF	25
30	30G	21H	В	30GH	22
31	30G	21H′	В	30GH′	38

^{*a*} A: NIS, 10 mol% AgOTf, 4 Å molecular sieves, CH_2Cl_2 , 0 °C; B: BF₃·Et₂O, CH_2Cl_2 , -60 °C, 4 Å molecular sieves. ^{*b*} Yield of purified product. ^{*c*} The starting material was a *ca*. 70 : 15 : 15 diastereomeric mixture of **28A**, **28** A and **28b**.

to use the imidate^{21,22} donors **21H** and **21H**' in conjunction with a Lewis acid (boron trifluoride etherate):^{10c} under these conditions, reasonable yields of the required products **30GH** and **30GH**' were obtained.

Deprotection of the aminoglycoside derivatives

The protected aminoglycosides **27–30** were deprotected under standard conditions to give the aminoglycoside derivatives **6–9** (Table 3) . First, acyl and/or phthalimido protecting groups were removed, if necessary. Two alternative procedures were used for the reduction of the azides: either Staudinger^{10b} reaction with PMe₃, followed by purification through a short silica–celite column, or hydrogenolysis^{10c} in 1 : 1 : 1 EtOAc–MeOH– H₂O. Finally, the remaining benzyl groups were removed by hydrogenation in 1 : 1 H₂O–AcOH to give the unprotected aminoglycoside derivatives as their peracetate salts. In practical terms, our preferred method for azide reduction and benzyl deprotection involved the two hydrogenolysis reactions: first in 1 : 1 : 1 EtOAc–MeOH–H₂O and then in 1 : 1 H₂O–AcOH.







































NH2

В'

 NH_2

I NH₂

















 Table 3
 Deprotection reactions to yield the aminoglycosides 6, 7, 8 and 9

Entry	Starting material	Conditions ^a	Product	Yield ^b (%)
1	31A	a,b	6A	86
2	31A'	a,b	6A'	51
3	29A	e,b	8A	42
4	29'A	e,b	8'A	100
5	29G	e,b	7G	67
6	29'G	e,b	7′G	100
7	27AA	a,b	6AA	77
8	27AA'	a,b	6AA'	25
9	27A'A	a,b	6A'A	46
10	27A'A'	a,b	6A'A'	41
11	27AB	c,a,b	6AB	37
12	27AB′	c,a,b	6AB′	58
13	27A'B	a,b	6A'B	48
14	27A'B'	a,b	6A'B'	33
15	27A'C	a,b	6A'C	88
16	27AD	a,b	6AD	56
17	27A'D	a,b	6A'D	67
18	27AE	a,b	6AE	63
19	27A'E	a,b	6A'E	6
20	27AF	d,a,b	6AF	4
21	27A'F	d.a.b	6A'F	4
22	28AA	e,b	7AA	85
23	28'AA	e,b	7'AA	84
24	28'AA'	e,b	7'AA'	68
25	28AB	c,e,b	7AB	77
26	28'AB	c,e,b	7′AB	98
27	28AB′	c,e,b	7AB′	83
28	28'AB'	c.e.b	7'AB'	98
29	28AC	e,b	7AC	79
30	28'AC	e,b	7′AC	73
31	29'AA	e,b	8'AA	58
32	29AA	e,b	8AA	98
33	29'AA'	e.b	8'AA'	77
34	29'AB	c.e.b	8'AB	59
35	29'Ab	e.b	8'AB	82
36	29' AB'	c,e,b	8'AB'	97
37	29'AC	e,b	8'AC	59
38	30GF	d.a.b	9GF	42
39	30GH	c.a.b	9GH	48
40	30GH	c,a,b	9GH′	61

^{*a*} (a) PMe₃, THF–0.1 M NaOH solution; (b) H₂, Pd(OH)₂/C (20% Degussa type), 1:1AcOH–H₂O; (c) NaOMe, MeOH; (d) N₂H₄, toluene–EtOH, 110 $^{\circ}$ C; (e) H₂, Pd(OH)₂/C (20% Degussa type), 1:1:1 EtOAc–MeOH–H₂O. ^{*b*} Yield of purified products.

Summary

A total of 40 aminoglycoside derivatives were prepared that might be expected to probe large regions of conformational space. The most dramatic variation was the central core of the derivatives: although most of the derivatives (6 and 9) had the 2deoxystreptamine core found in the aminoglycoside antibiotics, C_2 -symmetrical cores were also incorporated in the derivatives 7 and 8. The configuration of the aminoglycosides was varied widely: both D- and L-sugars were attached to the cores through both α - and β -glycosidic linkages. Furthermore, the number and regiochemistry of the amino substituents in the sugar rings were varied.

The library might be exploited as a refined tool for the analysis of many RNA-mediated biological processes. Since the library is based on structures which are largely isomeric, the specificity of interactions with RNA may be probed critically by *in vitro* study. Furthermore, the library may be a valuable resource in chemical genetic studies, with isomeric structures providing useful controls in cell-based assays. The details of these experiments will be reported in due course.

Experimental

Characterisation data for all of the compounds described in this paper is provided in the electronic supplementary information. General procedures for the synthesis of the aminoglycoside library are provided below.

General procedure for glycosylation (Method A)

The glycosyl donor (0.43 mmol) and the acceptor (0.34 mmol), both freshly dried azeotropically by removal of toluene, were dissolved in dry dichloromethane (2.6 mL) and transferred *via* syringe into a flame dried round bottom flask containing activated 4 Å molecular sieves. The reaction mixture was cooled to 0 °C, *N*-iodosuccinimide (104 mg, 0.46 mmol) and silver(1) trifluoromethanesulfonate (9 mg, 0.03 mmol) were added simultaneously, the reaction was stirred for 2 h and then quenched with Et₃N (1 mL). The reaction mixture was filtered through celite, eluting with dichloromethane (15 mL), then washed with 10% aqueous Na₂S₂O₃ solution (2 × 10 mL) and brine (2 × 10 mL). The combined organic extracts were dried (Na₂SO₄) and concentrated under reduced pressure to give the crude product.

General procedure for glycosylation (Method B)

The glycosyl donor (5.57 mmol) and the acceptor (7.06 mmol), both freshly dried azeotropically by removal of toluene, were dissolved in dry dichloromethane (13 mL) and diethyl ether (40 mL), respectively, and transferred *via* syringe into a flame dried round bottom flask containing activated 4 Å molecular sieves. The reaction mixture was cooled to 0 °C, *N*-iodosuccinimide (1.63 g, 7.23 mmol) and silver(I) trifluoromethanesulfonate (286 mg, 1.11 mmol) were added simultaneously, the reaction was stirred for 3 h and then quenched with Et₃N (5 mL). The reaction mixture was filtered through celite, eluting with dichloromethane (50 mL), then washed with 10% aqueous Na₂S₂O₃ solution (2 × 50 mL) and brine (2 × 50 mL). The combined organic extracts were dried (Na₂SO₄) and concentrated under reduced pressure to give the crude product.

General procedure for glycosylation with a trichloroacetimidate donor (Method C)

A solution of the trichloroacetimidate donor (1 equivalent), the acceptor (1.2 equivalents) and powdered 4 Å molecular sieves (80 mg) in dichloromethane (5 mL) were stirred at room temperature for 1 h. The reaction mixture was cooled to -60 °C and boron trifluoride diethyl etherate (0.1 equivalents) was added dropwise. The reaction was stirred at -60 °C for 2 h and then quenched with solid NaHCO₃ and stirred for 15 min. The mixture was filtered through celite, washing with dichloromethane and EtOAc, and the solvent was removed under reduced pressure to yield the crude product.

General procedure for the deprotection of benzylated aminoglycoside derivatives (Method D)

The perbenzylated azidoaminoglycoside (0.12 mmol) was dissolved in a solution of THF (3.6 mL), and 0.1 M aqueous sodium hydroxide solution (0.3 mL) and trimethylphosphine (0.82 mL, 1 M in THF, 6 eq., 0.82 mmol) were added. The reaction was stirred at 50 °C and monitored by TLC (elution: 2 : 1 *i*PrOH–NH₄OH). After 2 h the reaction mixture was cooled to room temperature, loaded onto a short column (4 cm silica and 1 cm of celite) and then eluted (gradient; $1:0:0 \rightarrow 1:1:$ $0 \rightarrow 0: 1: 0 \rightarrow 0: 2: 1$ THF-MeOH-NH₄OH). The fractions containing the required product were collected, concentrated under reduced pressure and dissolved in a degassed solution of 1 : 1 AcOH-H₂O (4 mL). To this solution, $Pd(OH)_2/C$ (20%) Degussa type) was added, and the reaction was stirred at room temperature under atmospheric pressure of hydrogen. After 2 d, the reaction mixture was filtered through a short pad of celite, eluted with water, and the filtrate was then concentrated under reduced pressure.

General procedure for the debenzoylation (Method E)

Sodium methoxide (0.5 eq.) was added to a solution of benzylated aminoglycoside (0.22 mmol) in dry MeOH (1.4 mL). The reaction mixture was stirred at room temperature for 18 h and then concentrated under reduced pressure.

General procedure for the removal of a phthalimide group (Methods F)

Hydrazine acetate (83.0 mg, 0.90 mmol) was added in one portion to a stirred solution of the protected aminoglycoside (55.6 mg, 0.45 mmol) in toluene (0.8 mL) and ethanol (1.2 mL). The reaction mixture was heated at reflux at 110 °C for 5 d. The reaction was allowed to cool to room temperature and the solvent was removed under reduced pressure. The resulting residue was redissolved in 1 : 1 dichloromethane–ethanol and washed with water (20 mL), and the aqueous layer was back-extracted with 1 : 1 dichloromethane–ethanol (10 mL). The combined organic fractions were dried (Na₂SO₄) and the solvent

removed under reduced pressure to give the crude product which was purified by column chromatography (elution: 7 : 3 petrol–EtOAc) to yield a solution of the crude product which was evaporated under reduced pressure.

Alternative procedure for the deprotection of benzylated aminoglycosides (Method G)

The perbenzylated azidoaminoglycoside (142.4 mg, 0.12 mmol) was dissolved in 1 : 1 : 1 EtOAc–MeOH–H₂O (6 mL), Pd(OH)₂/C (150 mg) was added and the reaction was stirred under an atmospheric pressure of hydrogen. After 2 d, the reaction mixture was filtered through a short pad of celite, eluting sequentially with ethyl acetate, methanol and water. The filtrate was concentrated under reduced pressure, redissolved in a degassed solution of 1 : 1 AcOH–H₂O (4 mL), Pd(OH)₂/C (20% Degussa type) added and the reaction mixture stirred under an atmospheric of hydrogen. After 2 d, the reaction mixture was filtered under a short pad of celite, eluting with water. The filtrate was concentrated under reduced pressure to give the crude product.

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